



ALLOY NO.23 LEAD FREE SOLDER FOR ALL PLUMBING APPLICATION



DKL Metals Ltd the UK's foremost producer of lead-free solders and tin-lead alloys for European industry.



DKL Metals are the UK's leading independent manufacturer of tin/lead and lead free solders and alloys for all industrial applications. These alloys are manufactured in accordance with our approved **Quality Management System BS EN ISO9001:2000** and our Environmental Management System EN-ISO- 14001(1996). Our fully equipped in-house laboratory ensures consistent quality and performance of all our standard and customer specified solder products.

DKL Metals produce soft solders for a wide variety of applications including plumbing, heat exchanger manufacture, cable jointing, stained glass work, dipping, and a more specialized range of alloys for soldering of aluminum and high temperature applications etc. We use the current BS EN 29453:1994 range as our benchmark but also still manufacture to the obsolete BS219:1977 standard where required. We also offer a customer specified alloying service based on other national and international standards or unique to their specific requirement.



Quality Assurance Standard

BSEN29453 Alloy No.	Composition	MP °C	Supersedes BS219
23	Sn/Cu	230-240	99C

In addition an extensive range of proprietary alloys are manufactured within the scope of our **Q.M.S.** All alloys can be supplied in some or all of the following forms: - **Ingot, Bar, Sticks, Chunks, Blowpipe Strips, Solid and Flux Cored Wires.**

Our technical department will be pleased to discuss the availability of your specific requirements.

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